

# uni-power

ENGINES • TRANSMISSIONS • PARTS

TEL: 01371 875331 [www.uni-power.co.uk](http://www.uni-power.co.uk)

CREATING POWER SOLUTIONS.

**HATZ**  
DIESEL



Filter kits and  
maintenance  
components



Hatz industrial engines

## Advantages of the Hatz filter kits

GENUINE  
SPARE  
PARTS



- **Genuine filters** – reduce the safety risks and prolong the life of your diesel engine
- **Simplicity** – one part number for a complete kit per service
- **Availability** – readily available from your nearest branch and service partner
- **World-wide service network**

## Filter kits

Engine series	Filter kit part number	
	Fuel filter internal	Fuel filter external
<b>B series</b>		
1B20 / 20V / 27	022 654 00	022 655 00
1B30 / 30V	022 654 00	022 655 00
1B40 / 40V	022 656 00	022 657 00
1B50 / 50V	022 656 00	022 657 00
<b>D series</b>		
1D42 / 50	022 652 01	-
1D81 / 90 / 90V	022 653 01	-
<b>G series</b>		
2G40	022 664 00	-
<b>L/M series</b>		
2-3 L/M41	022 665 00	022 666 00
4 L/M41	022 667 00	022 668 00
4 L/M42	-	022 678 00
<b>H series</b>		
3/4 H50	-	024 040 00



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## Maintenance components

Engine series	Twin filter <sup>1</sup>	Oil screen <sup>2</sup>	Rocker cover gasket <sup>3</sup>	Dry air filter	Poly-V belt	Fastening nut
<b>B series</b>						
1B20 / 20V / 27	019 197 02	015 427 05	050 557 00	-	-	-
1B30 up to series 25 1B30V up to series 16	019 197 02	015 427 05	050 933 01	-	-	-
1B30 as of series 26 1B30V as of series 17	019 197 02	015 427 05	050 933 10	-	-	-
1B40 / 40 V / 50 / 50 V	019 197 02	015 427 05	051 564 01	-	-	-
<b>D series</b>						
1D42 / 50	-	-	040 061 11	-	-	-
1D81 / 90 / 90V	-	-	040 061 11	-	-	-
<b>G series</b>						
2G40	-	-	502 902 00 <sup>4</sup>	490 616 00 <sup>5</sup>	-	-
<b>L/M series</b>						
2L41	-	-	505 795 01 <sup>6</sup>	-	502 031 01 <sup>7,8</sup>	501 323 00 <sup>10</sup>
3-4L41/42	-	-	505 795 01 <sup>6</sup>	-	501 415 01 <sup>7,8</sup>	501 323 00 <sup>10</sup>
2-4M41/42	-	-	505 795 01 <sup>6</sup>	-	501 415 01 <sup>7,8</sup>	501 323 00 <sup>10</sup>
<b>H series</b>						
3/4 H50 (no A/C)	-	-	-	-	506 294 01 <sup>7,8</sup>	-
3/4 H50 (with A/C)	-	-	-	-	506 626 00 <sup>7,9</sup>	-
3/4 H50 (high fan)	-	-	-	-	506 478 00 <sup>7,8</sup>	-

<sup>1</sup>This filter is normally not changed. Replacement only in case of visible contamination or damage. <sup>2</sup>Can be cleaned or replaced. <sup>3</sup>Replace after adjusting the tappet clearance. <sup>4</sup>Two valve cover seals needed (one per cylinder). <sup>5</sup>To be ordered separately as the G series is mainly sold with oil bath air filter. <sup>6</sup>As many valve cover seals and fastening nuts needed as the engine has cylinders. <sup>7</sup>Replace if required after inspection or as per maintenance schedule. <sup>8</sup>Driving fan and alternator. <sup>9</sup>Driving fan. <sup>10</sup>For cylinder head cover. Replace after each adjustment of the tappet clearance (seal used).